

DENSOLEN PRIMER HT

Solvent based primer for corrosion protective coating with special butyl rubber(Densolen Tape)

Description: Densolen Primer HT is a solution of butyl rubber and unsaponifiable resins in

petroleum spirit. It improves the peel strength of DENSOLEN tapes on the metal surfa ce and supports their corrosion protection performance. The Primer encloses dust and moisture traces and neutralises same. Is suitable for steel and non-ferrous metal

surfaces, is compatible with coatings of PE, PP, Epoxy, PU and bitumen/coaltar.

Properties: Consistency Liquid

Colour: Black As gasoline Smell: Density: Ca. 079 g/cm³

-14° Flash point: (DIN 51 755) Ignition temperature: Ca. +250°C (DIN 51 755) Explosive limits in air: Lower: 1,0 vol% Upper: 6,5 vol%

By heating and fire: The product is flammable. Vapors may form explosive mixtures with air, can be ignited by embers and sparks.

Method

All loose material - soil, dust, rust and other contaminants must be romved from pipes for application: and coating. Any moisture and frost is removed by drying or heating. Care should be taken to plastics nowhere heated to more than 60 ° C.

> To ensure the best possible adhesion, rub the surfaces with a cloth moistened with benzene or methylated spirits, thereby removing oil and grease.

> Densolen Primer HT is stirred thoroughly in the packaging. Primer applied by brush in a thin layer. The use is about 0.25 ltr/m². At large tube can be advantageously employed a roller. Drying is about 15 min. depending on conditions. When the tape imposed should the primer is no longer spill over to the touch, but may well feel slightly sticky. Wounding no later than 4 hours after it is applied.

> In order to avoid that the primer is too thick, it should not be left a long time without a lid. Any dilution may be made with benzine. Thorough agitation of the primer is repeated throughout the work.

Storage and handling:

Storage and use in a well ventilated place and kept away Special precausings:

> from sources of ignition. Avoid the packaging is open longer. Take precautionary measures against static electricity. Wear gloves and goggles when there is risk of

splashing.

Accidencal: Confine and absorb with sand.

Waste treatment: Waste is collected in sealable containers and delivered to

the receiving station.

Unit and package: Cans 1 liter - Buckets 10 liter - Drums 180 liter

Technical modifications reserved



DENSOLEN KIT WP - W

Cavity filler to be used in combination with special butyl rubber(Densolen Tape)

Use: For filling voids, cracks and damaged areas of defective pipeline coatings, to contour

the steel surface adjacent to the weld bead on spirally or longitudinally welded pipes,

for filling hollows on T-pieces and fittings.

Description: Permanently plastic, non curing, manually apllied butyl rubber mastic for void filling

and compensation of uneven surfaces.

Properties: Density: 1,58 g/ml

Application temperature: -10°C to +40°C

Unit and Densolen Kit W Densolen Kit W package: Profile (40x5 mm) Densolen Kit W

Roll lenght 2 m 10 bars per carton

8 rolls per carton