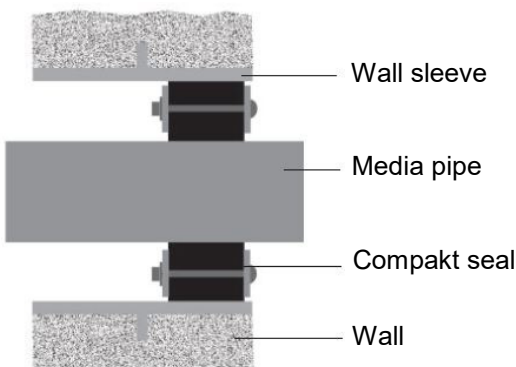
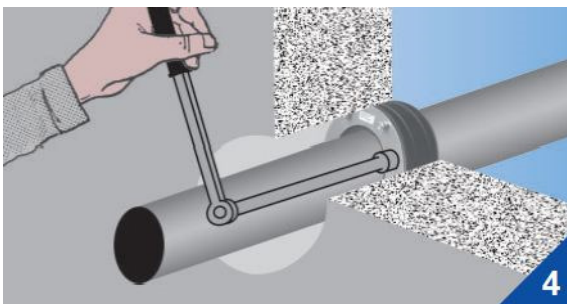
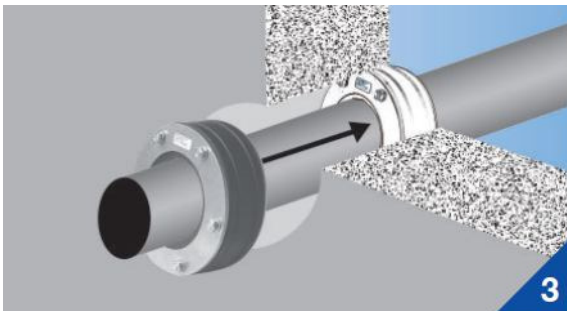
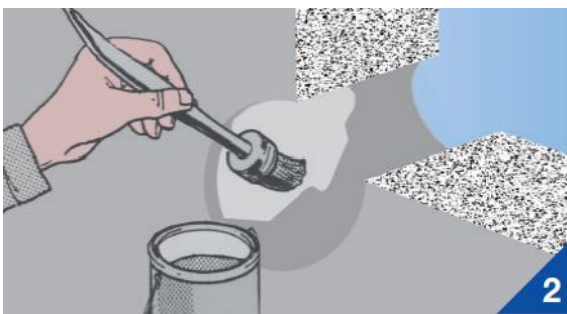
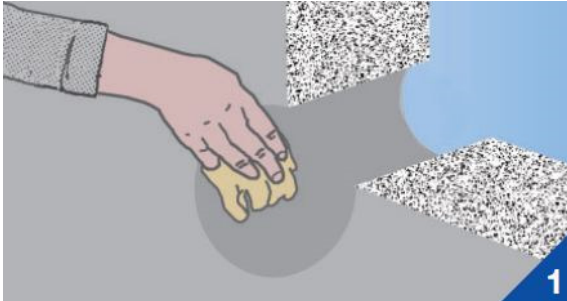




# MOUNTING INSTRUCTION

## Compakt Seal



Clean casing pipe/core drilling and carrier pipe.

We recommend coating core drillings to protect the concrete and smoothen enpossible cavities/grooves.

Verify the casing pipe/core drilling and carrier pipe diameters based on the sealing kit data.

Insert PSI Compakt seal into the casing pipe or core drilling flush with the wall and insert the carrier pipe. Care must be taken to ensure the sealing insert is mounted on the outside of the building. In doing so, the nuts should preferably point to the inside in order to be accessible for subsequent tightening.

The PSI Compakt seal split version is available for subsequent mounting.

Tighten the nuts a few turns clockwise. Repeat this procedure two or three times, but not beyond the maximum torque (see table below).

### Important notes:

- The PSI Compakt seal is not an anchor point or pipe support
- The carrier pipes have to be centred and supported

### Compact Seal

| Bolts | Max moment                                                        | Max torque for thin-walled plastic pipes                         |
|-------|-------------------------------------------------------------------|------------------------------------------------------------------|
| M6    | 5 Nm                                                              | 5 Nm                                                             |
| M8    | 10 Nm for standard (shore 43±5)<br>20 Nm for special (shore 50±5) | 8 Nm for standard (shore 43±5)<br>15 Nm for special (shore 50±5) |
| M10   | 30 Nm                                                             | 22 Nm                                                            |
| M12   | 35 Nm                                                             | 25 Nm                                                            |

### Compact Seal Super Soft

|    |      |  |
|----|------|--|
| M6 | 3 Nm |  |
| M8 | 5 Nm |  |