









#### **Design Features:**

This fully welded and trunnion mounted (DN80 and greater) ball valve and its sealing developed by RMA offer an economical, simple, robust and effective alternative for the ball valves of type HKSF-W.

This ball valve is designed for operating pressures up to 50 bar (ANSI 300) and is completely maintenance-free. The sealing of the spindle (O-rings) is exchangeable, the "anti-blow-out" function is guaranteed.

The ball sealing developed by RMA has a metal core, which ensures the required rigidity thus preventing "tilting" or "breaking off".

The initial tightness is achieved by pre-tensioning of the sealing, when the pressure increases, the piston effect comes into effect and provides for additional application force of the soft sealing onto the ball. By this sealing system the "double block and bleed" function is also ensured.

#### Our manufacturing program comprises the following designs:

Nominal sizes: DN 15 up to DN 400

DN 1/2" up to DN 16"

Pressure ratings: PN 4, 10, 16, 25, 40

ANSI Class 150, 300

Connections: flanges (DIN, ANSI)

welding ends

threads

## **Double Block and Bleed:**

On request, the ball valve can be equipped with a special self-protected vent screw or with vent and drain pipes with an additional ball valve. Proof of sealing is provided by these accessories in both end positions even under full operating pressure.

### Scope of application:

Because of its construction this ball valve is designed for the media gas and oil. It is used i.e. in measuring and regulating stations, pig traps, compressor stations and regional gas distribution lines. Other applications on request.

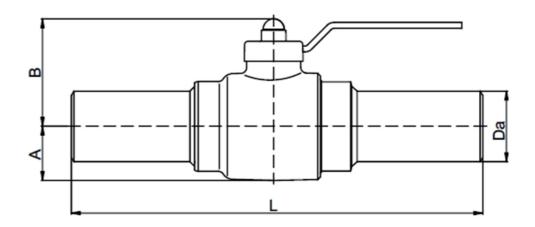
#### Temperature range:

The temperature range for RMA ball valves type "HKSF" and HKSF-E" Presently extends from –10°C to +80°C Special designs for high/low temperatures on request





- with welding ends
- Soft sealed
- Full bore
- PN 4 50
- ANSI 150 300



| Size |        | Dimensions |     |     |              |                    |     |  |
|------|--------|------------|-----|-----|--------------|--------------------|-----|--|
| DN   |        | Da         | Α   | В   | L (PN4 - 40) | L (ANSI 150 - 300) | G   |  |
| mm   | inch   | mm         | mm  | mm  | mm           | mm                 | kg  |  |
| 25   | 1"     | 33,7       | 28  | 44  | 500          | 216                | 3,5 |  |
| 32   | 1 1/4" | 42,4       | 43  | 57  | 500          | 216                | 5   |  |
| 40   | 1 ½"   | 48,3       | 43  | 57  | 500          | 216                | 5   |  |
| 50   | 2"     | 60,3       | 48  | 63  | 500          | 216                | 7,5 |  |
| 65   | 2 ½"   | 76,1       | 48  | 63  | 500          | 241                | 8   |  |
| 80   | 3"     | 88,9       | 94  | 106 | 390          | 283                | 17  |  |
| 100  | 4"     | 114,3      | 110 | 123 | 450          | 305                | 23  |  |
| 150  | 6"     | 148,3      | 163 | 173 | 600          | 457                | 55  |  |
| 200  | 8"     | 219,1      | 200 | 212 | 600          | 521                | 140 |  |
| 250  | 10"    | 273        | 225 | 295 | 787          | 559                | 190 |  |
| 300  | 12"    | 323,9      | 260 | 360 | 838          | 635                | 430 |  |
| 350  | 14"    | 355,6      | 295 | 385 | 889          | 762                | 620 |  |
| 400  | 16"    | 406,4      | 330 | 420 | 991          | 838                | 720 |  |

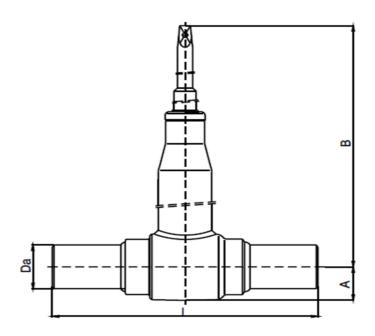
## Remarks:

- As a standard with PUR-coating according to DIN 30677 T2
- .Other cover depths on request
- As far as required gear
- Drain/Vent/Block and bleed as well as emergency sealing are possible on request





- Soft sealed
- Full bore
- PN 4 50
- ANSI 150 300



| Si  | ize    |       | Weight |             |              |     |  |
|-----|--------|-------|--------|-------------|--------------|-----|--|
|     | N      | Da    | Α      | B (min/max) | L (DIN/ANSI) | G   |  |
| mm  | inch   | mm    | mm     | mm          | mm           | kg  |  |
| 25  | 1"     | 33,7  | 28     | 676 / 1026  | 500          | 5   |  |
| 32  | 1 1/4" | 42,4  | 43     | 689 / 1039  | 500          | 7   |  |
| 40  | 1 ½"   | 48,3  | 43     | 689 / 1039  | 500          | 7   |  |
| 50  | 2"     | 60,3  | 48     | 695 / 1045  | 500          | 10  |  |
| 65  | 2 ½"   | 76,1  | 48     | 695 / 1045  | 500          | 11  |  |
| 80  | 3"     | 88,9  | 94     | 710 / 1060  | 390          | 19  |  |
| 100 | 4"     | 114,3 | 110    | 730 / 1080  | 450          | 25  |  |
| 150 | 6"     | 148,3 | 163    | 777 / 1127  | 600          | 58  |  |
| 200 | 8"     | 219,1 | 200    | 820 / 1170  | 600          | 145 |  |
| 250 | 10"    | 273   | 225    | *           | 787 / 559    | 220 |  |
| 300 | 12"    | 323,9 | 260    | *           | 838 / 635    | 460 |  |
| 350 | 14"    | 355,6 | 295    | *           | 889 / 762    | 660 |  |
| 400 | 16"    | 406,4 | 330    | *           | 991 / 838    | 760 |  |

<sup>\*</sup> Will be made on customer request

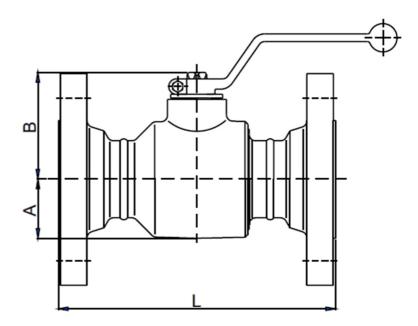
#### Remarks:

- As a standard with PUR-coating according to DIN 30677 T2
- Other cover depths on request
- As far as required gear
- Drain/Vent/Block and bleed as well as emergency sealing are possible on request





- With flanges
- Soft sealed
- Full bore
- PN 4 40
- ANSI 150 300



| Size |        | Dimensions |     |           |           |           |           |              |              | Weight |
|------|--------|------------|-----|-----------|-----------|-----------|-----------|--------------|--------------|--------|
| DN   |        | Α          | В   | L (PN 10) | L (PN 16) | L (PN 25) | L (PN 40) | L (ANSI 150) | L (ANSI 300) | G      |
| mm   | inch   | mm         | mm  | mm        | mm        | mm        | mm        | mm           | mm           | kg     |
| 25   | 1"     | 28         | 44  | 160       | 160       | 160       | 160       | 160          | 160          | 4      |
| 32   | 1 1/4" | 43         | 57  | 180       | 180       | 180       | 180       | 180          | 180          | 6      |
| 40   | 1 ½"   | 43         | 57  | 200       | 200       | 200       | 200       | 200          | 200          | 6      |
| 50   | 2"     | 48         | 63  | 230       | 230       | 230       | 230       | 178          | 216          | 8      |
| 65   | 2 ½"   | 48         | 63  | 290       | 290       | 290       | 290       | 191          | 241          | 10     |
| 80   | 3"     | 94         | 106 | 180       | 180       | 180       | 180       | 203          | 283          | 19     |
| 100  | 4"     | 110        | 123 | 190       | 190       | 190       | 190       | 229          | 305          | 21     |
| 150  | 6"     | 163        | 173 | 350       | 350       | 350       | 350       | 394          | 403          | 55     |
| 200  | 8"     | 200        | 212 | 400       | 400       | 400       | 400       | 457          | 502          | 145    |
| 250  | 10"    | 225        | 295 | 533       | 533       | 650       | 650       | 533          | 568          | 240    |
| 300  | 12"    | 260        | 360 | 610       | 610       | 750       | 750       | 610          | 648          | 490    |
| 350  | 14"    | 295        | 385 | 686       | 686       | 850       | 850       | 686          | 762          | 710    |
| 400  | 16"    | 330        | 420 | 762       | 762       | 950       | 950       | 762          | 838          | 850    |

## Remarks:

- As a standard the surfaces are yellow primed (RAL 1012).
- As far as required with gear
- Drain/Vent/Block and bleed as well as emergency sealing are possible on request